



D5640-1 DOUBLER

- NOTES:**
1) MATERIAL: AISI 303/304/316 SHEET 18 GAUGE (0.050 THK)
ANNEALED, 2B FINISH
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A 240 OR ASME SA240
REF DART SPEC M304S18GA OR M303S18GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.04 lbs

PRELIMINARY ISSUE

A	NEW ISSUE		VS	18.04.19
REV.	DESCRIPTION		BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VS			
CHECKED	RF	DRAWING NO. D5640 REV. A2		
MFG. APPR.	DD	SHEET 1 OF 1		
APPROVED		TITLE DOUBLER SCALE NTS		
DE APPR.				
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